















#### JAPANESE PATENT OFFICE

#### PATENT ABSTRACTS OF JAPAN

(11) Publication number:

2002187340 A

(43) Date of publication of application: 02.07.2002

(51) Int. CI

B41M 1/26

B41M 1/34,

B05D 1/36,

B05D 7/24, B41M 1/28.

B41M 1/40,

B41M 1/30. B41M 5/00, B41M 1/32,

B41M 7/00

(21) Application number:

2000384944

B41M 1/38,

(22) Date of filing:

19.12.2000

(71) Applicant: FIIRUDOSAN:KK

(72) Inventor:

HIRANO HIROMICHI

#### (54) HIGHLY DURABLE PRINTING METHOD

#### (57) Abstract:

PROBLEM TO BE SOLVED: To provide a highly durable printing method, with which high durable characters, figures, photographs, marks or the like can be printed on the surface of a substance made of stock such as a plastic, wood, metal, skin, hard rubber or the like.

SOLUTION: This highly durable printing method consists of the purification of the surface of the printing part of a body to be printed, the covering of the purified

portion with a primer suitable for the stock of the surface, the spraying or coating of an undercoating liquid on the primer layer, the printing with water-base ink on the undercoating layer after being dried and the covering of a top coat on at least the whole surface of the printed surface after being dried in the order named.

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**®Title:** JP2002187340A2: HIGHLY DURABLE PRINTING METHOD

PDerwent Title: High durability printing method in mobile telephone, involves coating top

coat of urethane on surface printed with aqueous based ink, using inkjet or

airbrush system [Derwent Record]

**%Kind:** A2 Document Laid open to Public inspection i

Finventor: HIRANO HIROMICHI;

PAssignee: FIIRUDOSAN:KK

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Published / Filed: 2002-07-02 / 2000-12-19

Papplication JP200000384944

Number:

♥IPC Code: <u>B41M 1/26</u>; <u>B05D 1/36</u>; <u>B05D 7/24</u>; <u>B41M 1/28</u>; <u>B41M 1/30</u>; <u>B41M 1/32</u>;

B41M 1/34; B41M 1/38; B41M 1/40; B41M 5/00; B41M 7/00;

 Priority Number:
 2000-12-19 JP2000000384944

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